

Date: Thursday, 05/02/2009 3:47:50 PM
User: Julie Dawson

Process Sheet

split in qty 2 on order 090307

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACEPOD FLOOR RH
Job Number : 45579-2	
Estimate Number : 13594	
P.O. Number :	Part Number : D3798042
This Issue : 05/02/2009 S.O. No. :	Drawing Number : D3798 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL/MED FAB	Drawing Revision : A
Previous Run :	Material :
Written By :	Due Date : 28/02/2009 Qty: 4 Um: Each
Checked & Approved By : <u>JUD 09.02.06</u>	
Comment : Est Rev:A 08-09-18 new issue DD verified by:ec	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S050	6061-T6 .050 Sheet
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Comment: Qty.: 9.2334 sf(s)/Unit Total: 36.9335 sf(s)

6061-T6 .050 Sheet

Batch: 110791 4 HB 9-2-27

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D3798-1

Dwg Rev: A

Prog Rev: A

HB 9-2-27

(4)

2-Deburr if necessary HB 9-2-27

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 9-2-27

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

template D3798-1T1

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

template D3798-1T1

5.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

unp

09/03/03

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACEPOD FLOOR RH

Job Number: 45579

Part Number: D3798042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M 105642



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME:

8:00

OVEN TEMPERATURE:

320°

FINISH TIME:

8:30

FL 09/03/04

(4)

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BR 09-03-14 (H)

8.0

D37983

Spacepod Floor Foam



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)
Spacepod Floor Foam

B 45726

FF 09-03-09

(2)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- install foam as per dwg D3798 using contact cement

batch: M 111090

2- trim foam if necessary

FF 09/03/09

(2)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09-03-09 (2)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock

Location: 24113

9/3/9

(KX)

SE

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/09

Job Completion



mf 09-03-09